



Product Data Sheet

S5388

S5388 is a non-flammable, fast-drying, quick-setting adhesive designed to produce a strong permanent bond in the foam fabricating industry. Its outstanding features include high initial tack, high green strength and long open time. It also has very light color and excellent heat resistance.

TYPICAL PROPERTIES

Color:	Clear
Viscosity:	1150 cPs
Base:	Synthetic Rubber
Solvent System:	Trichloroethylene
Solids:	43.88%
Wt./Gal:	10.26 lbs.

The primary use for this adhesive is bonding foam to foam. S5388 should only be applied to clean, dry surfaces. Best bonds are obtained if substrates and adhesive are maintained at temperatures above 60 °F. It is important that the adhesive be applied in a smooth, uniform coat and sufficient pressure applied to insure complete contact. Product may be sprayed, brushed or rolled. Drying time and coverage per gallon will vary according to the method and rate of adhesive application and local atmospheric conditions. Cool temperatures and/or high humidity may slow drying.

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